

NORTH STAR BLUESCOPE STEEL LLC Material Specification

Process Area: Melt Shop 1 & 2	Number: AL 13.14
Material: Anthracite Charge Carbon	Effective Date: 05/16/25
Authorized By: Mike Wenzke	Review Date: 05/16/26

1.0 Application:

EAF Processing addition.

2.0 Chemical Analysis and Material Properties:

Element	Absolute min.	Preferred min.	Preferred max.	Absolute max.
Carbon	80.0%			
Sulfur				1.0%
Moisture				2.0%
Volatile				3%
Ash				10%

3.0 Packaging:

- 3.1 Bulk - delivered in pneumatic tanker truck - each shipment to be identified with lot number
- 3.2 Supersacks - 3000lb. per supersack when ordered this way - each shipment to be identified with lot number
- 3.3 The North Star BlueScope Steel Raw Material Number must appear on all shipping and billing paperwork.

4.0 Sizing:

- 4.1 9/16 in. by 13/16 in.

5.0 Certification and Control:

- 5.1 Each lot received includes statements of conformity and certification. These documents must be handed in at the scales and include:
 - Certification for Carbon and Sulfur.
 - Quantity
 - Name of material
 - Lot number
- 5.1 All chemical constituents not expressed but are contained in the subject material may not exceed 0.5% collectively. Any material lot exceeding 0.5% must have prior approval by purchasing before shipment is made and analysis included on certification.
- 5.2 Material is subject to inspection at North Star BlueScope Steel to test adherence to specification.
- 5.3 All material supplied to this specification must be equivalent in all respects to the material on which approval was originally granted.

6.0 Relevant Industry Standards (e.g. ASTM):

N/A

7.0 Hazardous Material:

If this material is hazardous or requires special handling or storage, this information must be clearly labeled on containers and shipping documents. SDS Sheets must also be sent to the purchasing manager for new materials.

8.0 Attachments/Reference Documents:

N/A

Prepared by: Steve Zalucha	Page 1 of 2
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Rev	Date	Description of change	Reason for change:
14	06/05/15	4.1 Changed Nut to 9/16 in. by 13/16 in.	Nut was not industry correct terminology for sizing expected.
	06/02/16	Reviewed and Reauthorized	Annual Review
	01/06/17	Reviewed and Reauthorized	Annual Review
	01/16/18	Reviewed and Reauthorized	Annual Review
	01/08/19	Reviewed and Reauthorized	Annual Review
	02/19/20	Reviewed and Reauthorized	Annual Review
	03/04/21	Reviewed and Reauthorized	Annual Review
	04/23/21	Reviewed and reauthorized	Annual review
	02/16/22	Reviewed and reauthorized	Annual review
	03/08/23	Reviewed and reauthorized	Annual review
	01/22/24	Reviewed and reauthorized	Annual review
	05/16/25	Reviewed and reauthorized	Annual review