

NORTH STAR BLUESCOPE STEEL LLCMaterial Specification

Process Area: Melt Shop 1 & 2	Number: AL 46.09
Material: Dolomitic Lime	Effective Date: 05/16/25
Authorized By: Mike Wenzke	Review Date: 05/16/26

1.0 Application:

Furnace dolomitic lime addition.

2.0 Chemical Analysis and Material Properties:

Element	Absolute min.	Preferred min.	Preferred max.	Absolute max.
CaO	55%	58%		
Al ₂ O ₃			0.11%	0.25%
MgO	38%	40%		
FeO			0.14%	0.40%
SiO ₂			0.30%	0.60%
S			.020%	0.035%
Loss on Ignition			1.5%	2.5%

3.0 Packaging:

- 3.1 Bulk Dump Truck (Covered) - each shipment to be identified with lot number
- 3.2 Bulk pneumatic Truck - each shipment to be identified with lot number
- 3.3 Supersack 4000lb per pallet when ordered this way - must be shipped on flatbed truck.
- 3.4 The North Star BlueScope Steel Raw Material Number must appear on all shipping and billing paperwork.

4.0 Sizing:

3/4" X 1/4"

5.0 Certification and Control:

- 5.1 Each lot received to include statements of conformity and certification. These documents must be handed in at the scales and include:
 - Certification for Sulfur and LOI
 - Quantity
 - Name of Material
 - Lot Number
- 5.2 All chemical constituents not expressed but are contained in the subject material may not exceed 0.5% collectively. Any material lot exceeding 0.5% must have prior approval by purchasing before shipment is made and analysis included on certification.
- 5.3 Material is subject to inspection at North Star BlueScope Steel. To test adherence to specification. Material submitted must undergo laboratory testing and operating trials prior to approval. All material supplied to this specification must be equivalent in all respects to the material on which approval was originally granted.

6.0 Relevant Industry Standards (e.g. ASTM):

N/A

7.0 Hazardous Material:

If this material is hazardous or requires special handling or storage, this information must be clearly labeled on containers and shipping documents. MSDS Sheets must also be sent to purchasing manager for new materials.

8.0 Attachments/Reference Documents:

N/A

Prepared by: Steve Zalucha	Page 1 of 2
----------------------------	-------------

This document is controlled electronically in SharePoint ISO Standards Documents and a hard copy form with the S.A.O. All other copies are uncontrolled.

NORTH STAR BLUESCOPE STEEL LLC Material Specification

Process Area: Melt Shop 1 & 2	Number: AL 46.09
Material: Dolomitic Lime	Effective Date: 05/16/25
Authorized By: Mike Wenzke	Review Date: 05/16/26

Rev	Date	Description of change	Reason for change:
	12/09/16	Reviewed and Reauthorized	Annual Review
	01/04/17	Reviewed and Reauthorized	Annual Review
	01/16/18	Reviewed and Reauthorized	Annual Review
	01/08/19	Reviewed and Reauthorized	Annual Review
	02/19/20	Reviewed and Reauthorized	Annual Review
	03/04/21	Reviewed and Reauthorized	Annual Review
	02/16/22	Reviewed and Reauthorized	Annual Review
	03/08/23	Reviewed and Reauthorized	Annual Review
	01/22/24	Reviewed and Reauthorized	Annual Review
	05/16/25	Reviewed and Reauthorized	Annual Review